

**Housing & Community Development Advisory Committee Meeting
February 9, 2022**

The Johnson County Housing & Community Development Advisory Committee is scheduled to hold its meeting at 8:30 a.m., Wednesday, February 9, 2022. The meeting will be held fully virtual via Zoom. The Zoom procedures will be posted a week prior to the meeting here: <https://www.jocogov.org/departments/community-development/community-development-block-grant>. For further information, please call (913) 715-8990 or e-mail cdbg@jocogov.org.